Preferred Packaging Group®

FULLY AUTOMATIC SHRINK PACKAGING MACHINES

COMPACT • PORTABLE • AFFORDABLE

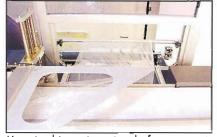


MODEL PP-5300 COMBO

Preferred Packaging Group, a world leader in the manufacturing of packaging equipment is proud to bring you the model PP5300-Combo, the world's first fully automatic L'Sealer and Tunnel built on the same frame. This compact and very portable machine has only one power cord and can be easily moved around your facility. This machine features the latest in high speed sealing technology with our exclusive one piece teflon coated seal blade designed to produce strong quality seals on all shrink films. Operational speeds of 30 to 35 ppm can be obtained depending on package size, film thickness, etc. Reliability, simplicity, and ease of maintenance should provide for years of dependable performance at a low operational cost. The PP-5300 Combo is an extremely versatile machine capable of running a wide variety of industrial or consumer products.

"We like being able to move our machine from one location to another on our floor, it's so compact and easy to move and it has only one power source."

J. Peters, Vista, Ca.



Motorized inverting triangle for automatic packaging height adjustment.

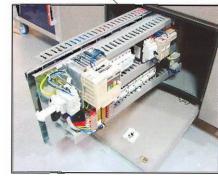




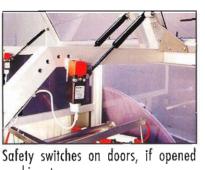
Easy to use and understand control panel with Siemens PLC.



Automatic scrap wind up wheel with built in alarm when full.



Control Panel slides out for easy access to all electrical components.



"We looked at the competition and the Preferred Pack Machine was far ahead in quality and features!"

Safety switches on doors, it opened machine stops.

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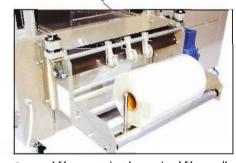




Single piece hot knife seal bar with round corner cut off.



Easy to move and set up for different package sizes.



Powered film unwind with easy load film cradle and pin wheel hole punch.

MODEL PP-5300 COMBO

Model PP5300 Combo shown with optional Model PP72F, 6 ft. flighted conveyor. Flighted infeed conveyor can be used for feeding a wide variety of packages into the machine such as loose sheets of paper as shown above to solid box type items, the advantage is the infeed will automatically provide the proper spacing between packages. It also makes it much easier for the operator to load products into the PP5300 - Combo.

PP5300-COMBO STANDARD FEATURES:

AUTOMATIC L'SEALER Features Include:

- 20 Program memory for different package sizes
- Fully Automatic Operation No operator Required
- APS Adjustable Proximity Switch. Automatically raises or lowers seal bar height.
- Variable Speed Drive 0-95 FPM
- Single Piece Hot Knife Seal Blade with round corner that reduces dog ears.
- APC Automatic Product Clearing. If jam occurs, after 1 second delay machine will automatically advance product, cycle and remove jammed product.
- Alarm if APC cannot clear jam, machine alarm will occur.
- Siemens PLC
- MPO Multi Pack Option, machine will override photo eye allowing bag length to be determined by timer.
- Self Contained Scrap Removal System with built an alarm when full.
 Cone shaped design allows for easy unloading.
- · Adjustable height legs with locking casters.
- Totally enclosed seal area exceeds OSHA safety standards.
- Pin Wheel Hole Punch
- Product Staging Switch
- C.E. Approved- Exceeds OSHA Safety standards.
- · No operator required
- Emergency Stop Switch

Tunnel Features Include:

- Fully Recirculating Air Chamber
- Live Roller Rod Conveyor
- Solid State Digital Temperature Control
- AC Variable Speed Drive
- 7.5 KW Heater Bank
- I HP Blower Motor
- Independent Heater on/off switch
- Automatic Cool Down with Shut off

TECHNICAL SPECIFICATIONS:

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Model:	PP- 5300 Combo
Seal Size:	17"W x 19"L
Machine Speed:	25-35 PPM*
Max. Package Ht.:	4"
Min. Package Size:	3"L x 3" W x .125" H
Max. Film Width:	24"
Electrical:	220 Volt, 1 Phase, 40 amps
Air:	1CFM @ 80 PSI (6 Bar)
Machine Dimensions:	99"L x 68"W x 60"H
Tunnel Dimensions:	25"L x 17"W x 7"H
Shipping Weight:	2,250 lbs.
Warranty	1 Year on all parts
PLC-Siemens	20 Program memory

Optional Items:

- 1. PVC Seal Blades
- 2. Print Registration
- 3. Anti Static Systems
- 4. Pneumatic Hole Punch
- 5. Closing Conveyor to Transfer Small Packages



PP-5300 COMBO Dimensions:

